## EUROCOLD | Industrial | cleaning | solutions |

TermoVide

EXCELLENCE IS NOT AN ACCOMPLISHMENT. IT IS A SPIRIT, A NEVER-ENDING PROCESS

卓越 并非 一种成就, 而是一种精神, 一个永无止境的 过程。

劳伦斯•米勒 (Lawrence M. Miller)

## COMPANY LOCATION 公司位置

Established in 1987 to produce cooling systems for ultrasonic cleaning plants, the company chose in 1992 to build on the knowledge it had acquired and its creativity to develop proprietary industrial cleaning solutions, such as its first PLURITANK ultrasonic cleaning line. But the real revolution came to be in 1995 with its first single-chamber cleaning system.

In the following years, EUROCOLD honed and harnessed its skills and know-how, until in 2000 it developed the new TermoVide® line of single-chamber cleaning plants. Its goal was to reduce production costs, energy consumption and environmental

impact, while offering innovative solutions and processes capable of making the most of the machine and ensuring excellent results even on complex surfaces. The singlechamber line has been evolving ever since with new models and technologies, while keeping design and versatility into account. While developing the ThermoVide® line, the company kept on working on other projects and between 1998 and 1999 it came up with the LAC line's first multilayer coating machine. The coating machine uses the Pluritank ultrasonic cleaning

technology in the cleaning section

and the dipping process in the coating

section, while lacquer curing is carried out in a continuous oven. The system was designed for batch coating of sun lenses, stock ophthalmic lenses and visors, and may work with any type of dipping lacquer. The coating line was completed in 2001 with the development of the stripping treatment unit. In 2006, the V80+ was conceived to complement the TermoVide® single-chamber line with entrylevel machines featuring the same technology but easier to use. The ease of use of these units both in operation and processing is balanced by the advanced customization capabilities

of the "EU2000" series. The company moved to its current headquarter building in Tezze sul Brenta in 2008. The building is continuously

modernized just like the production department and the shop machines, in line with the company's innovative spirit embodying its professional. approach.

The ISO 9001 accreditation achieved in 2010 certifies the organizational control of all enterprise processes and is a part of the company's path towards ensuring the confidence of its current and future clients. With its dynamic and future-oriented approach, EUROCOLD entered the Industry 4.0 world in 2013

by developing a dedicated and customizable software to be installed on all of its machines, therefore increasing their efficiency and uptime while also improving the quality of its remote assistance service (data collection and subsequent value analysis also allowed improving processes]. In 2015, EUROCOLD created its biggest plant: the V1700. This member of the TermoVide® family is the largest if its kind to date, with its single chamber measuring 1,900×8,300×3,020 mm specifically developed to clean hydraulic cylinders. But excellence is a never ending process.

发端1987年,但ROCOLD数力于生产 超声波清洗机冷却系统。1902年。 得最于如期经营经验和活跃创意。 EUROCOLD扩大探索领域、研发专有 化丁亚清洁解决方案, 包括哲小 PLURITANK超声波清洗生产线。 1995年,公河再次研发出首款单腔 矫洗系统, 真正的改革由此拉开序幕。 接下来几年,EUROCOLD纸银银行。不 斯普斯技师和专有技术。2000年。 TermoVide=消洗生产线和TermoVide= 单腔流洗系统等新产品槽空出世。 会司以降低生产或本和燃耗,

减轻对环境造成的影响为目标。

同时提供创新的解决方案和工艺。 充分控部机器利用效率。确保对复 录曲丽的应付自如。自此之后, 新 型号和新技术不断调观。助力 EUROCOLD单腔清洗生产线的创新演 进和更新运代。同时兼规产品的设 计和多功能性。研发ThermoVide\*简 流生产线的同时, 公司也一直致力 于其他产品的研发。2998年至1999年。 EUROCOLD推出了LAC生产组的背台多 层涂布机。 请涂布机的清洗装置采用了Pluritank 机声波清洗技术, 在涂布上采用了

没待工艺。

绘图化在连续式纸剪中完成。适系 依专门为太阳能使片。 眼科透镜和 遮阳板的批量涂膜而设计, 并可与 任何类型的浸渍设备兼容。 随着光见剥离装置的成功研发。 途布生产线于2001年如期间世。 2006年是180+诞生之年,作为采用 间一技术制造的入门级机器, V80+ 是TermoVide#単度清洗线的得力助于。 且更简单易用。但随着会司在担2000 系列产品上的高级定制能力也不断提 升。此类装置的设计也变得日益复杂。 2008年, 公司搬迁至其位于布伦塔 河畔基泽 (Terze sul Brenta) 的 总部大楼,也就是现在的总部所在 地。生产车间和车间机器日益现代 化。 夏郎大楼亦是如此。 与公司 "进过创新精神体现专业性"的 理念高度契合。

2010年, EUROCOLB通过1SO 9001 认证。有力证明了公司所有业业 流程的组织控制能力, 也增加了 新老客户对公司的信心。秉承看 充满活力和面向未来的企业精神。 担限OCOLD于2013年 步入 T 业4. 0 stit.

公司研发了一. 做专用定制软件, **可安装在其生产的所有机器上。** 从而提升机器的工作效率和正常 运行时间, 并提高运程协助服务 质量(数据收集和随后的价值分 析也促使工艺不斯得到精进)。 2015年,EEROCOLD制造出有更以 来的最大型设备。V1700。 这款机器是迄今为止体积最大的。 TermoVide#系列产品, 单腔尺寸 达到1,900×8,300×3,020 mm。 专门针对消洗机液压油缸开发制

遊, 但求越是一个水无止境的过程。

## COMPANY **OVERVIEW**

公司概况

### INNOVATION AND RESEARCH

Guided by a robust innovative spirit, Eurocold chose to differentiate its production by developing its technology and - above all its vision in the industrial cleaning industry. To increase its process mastery and therefore always be able to react with increasing effectiveness to the needs of the market, every year the company invests major resources in R&D, both on new projects and staff training.

包新与研发 在强劲创新精神的驱使下。

EUROCOLD不断开发新技术。

更在工业清洗行业的原贯支持

下,实现了差异化生产。为了提 高对工艺流程的掌握程度,以有 能力更高致地针对市场的需求做 出反应,公司每年都在研发方面

投入大量贷额, 包括花斯项目和

员工培训上的投入。

### **ENVIROMENTAL CARE**

Eurocold pays utmost attention to protecting the environment: as such, optimizing the use of natural resources such as electricity, gas and water is one of R&D's primary goals.

### 环保

EUROCOLD模式重视环保;电。 气、水等资源的优化利用是公 可研发的有要目标之一。

### CUSTOMER CARE AND SATISFACTION

The company is very attentive towards modern technologies that enable it to offer real time support.

But in Eurocold, it's the people that take care of it all. Clients deserve an expert, dynamic and professional team capable of readily addressing doubts or special requests with no digital receptionists, on-line tutorials or standard sentences: real people addressing real needs.

### 客户关怀与客户满意

EUROCOLD密切关注能够提供实时 支持的现代技术。

但在EUROCOLD。员工才是让企业 水磁活力的基础。经验丰富。

活力四射的专业团队。旅够在

没有数字语音服务、在线教程或

客服标准用语的情况下,轻松解

决客户的疑问或特殊要求——真实

的人在真切地解决客户的真正需求。

### THE ISO 9001 CERTIFICATION

Eurocold achieved the ISO 9001 certification to meet recognized international standards attesting the enterprise management quality. This includes monitoring all activities, to make sure the client's needs and desires are always met.

### 1509001认证

EUROCOLD荣获1509001认证, 达到国际公认标准,进一步证实了公司的 优越管理质量,包括对所有生产活动的监控,以确保客户需求总是得到需是。

### THE TERMOVIDE® PROCESS

The ability to generate an idea and then to entirely design it and build it in-house as with all products means offering the clients "standard" industrial cleaning systems that may be partially customized to meet their needs, even when very specific. Offering advanced solutions to the requirements of even just one client is an excellent testimony to Eurocold's know-how.

### TERMOVIDE\*工艺

EUROCOLD的所有产品。历经想法前 穿到诉诸实际设计,再到内部大规 模生产。强大的实力使得我们能够 为客户提供标准工业价级系统。部 分系统可实现定刻化。满足客户需 求。甚至是非常复杂的需求。 EUROCOLD能够根据客户需求(即使

只是单个客户的需求)提供先进的 解决方案, 极大地证明了公司的技 术实力。

### LOCAL MANUFACTURING, GLOBAL THINKING

In its over 30 years in business, the company continued extending its commercial presence, moving from a typically national customer base to the global market. 75% of its production is currently sold and distributed abroad.

本地化制造。 全球化思维 在30余年的经营中, ERROCOLD继续 深耕商业市场, 从一开始主要为国 内客户服务。到进军全球市场, 目 前, 公司755的产品都销往国际市场。

# $M^2$









## MISSION: OUR VALUES

企业使命: 实现公司 价值

## OUR HISTORY, TRADITION, SOLUTIONS, SUCCESS

公司发展史、传统、 解决方案与成就 Eurocold is established by Antonio Scalco in 1987. The company begins its activity as a producer of cooling systems and heat pumps to be used mainly in industrial cleaning plants, then still using solvents.

1977年 三を起う・原本分表 これ在2002年 - 東京之初。 2月上東生が明子上連絡後 1点分分足高級関係表記。 2月8日のでは10円 Eurocold decides to diversify its business focusing on the development of environment-friendly ultrasonic cleaning plants, using water-based detergents and lowering energy and water consumption

所用XXX股份企业现金等 主义化、外发环份超为 高等高级条、使用主集 进身形、背景推进和末 的别数型。 The first PLURITANK ultrasonic cleaning plant is built.

音歌的URSTAR超声级 視微设备減少。 Launch of the TermoVide® line prototype. Eurocold patents the TermoVide® cleaning process.

服似TermoVide\*高級工厂 投降間、中間TermoVide\* 高級工艺を利。

1987

1991

1992

The first lens solid or graduated tinting semiautomatic machine is built for mass production in the optical segment. The first in-line ultrasonic cleaning plant with dipping and curing is built for the optical segment.

The machine is designed for batch coating of sun lenses, stock ophthalmic lenses and visors.

便把推重给书/

The first dipping and pre-curing semi-automatic machine for the ophthalmic segment is built.

育都用于照料透视的情 贬满功能和预用化动能 的中自动机器诞生。

Eurocold registers its second TermoVide® patent.

ELHOCOL/2.49 MI TTermivides P. Fil. Coating machines for the ophthalmic segment are completed, also introducing stripping machines.

並成服料透量涂布机的机 边, 引入光则剥离设备。

The first lens solid or graduated tinting semi-automatic machine for the ophthalmic segment is built.

在此用于服料连链的纯 色健片或新变色健片率 自动染色机诞生。

Eurocold standardizes the production of TermoVide\* machines and introduces basic V80+ models.

并识用于批料透镜的纯 色领井成而安色规则等 育动杂色机器范。

1998 1999 2000

2001

The company moves to the larger headquarters in Tezze sul Brenta. The first in-line cleaning - dipping - pre curing machine for the ophthalmic segment is built.

20 可总部撒江至布伦地河 中本洋,实现现现开提。 互款用于取利透험的内景 C游戏一段涂一照简化 设备而出。 Eurocold is achieves the ISO 9001 certification.

STRUCKING DESCRIPTION OF THE PROPERTY OF THE P

The first lens solid or graduated tinting automatic machine is built for mass production in the optical segment.

(10年) 10年 (10年) 10月 (10年) 10月 (10年) 10月 (10年) 10月 (10年) Cleaning machines are upgraded with an automatic pH adjustment system fitted on the discharge.

> 表别是是指的的 可要求,指定的 表

Eurecold upgrades all new machines with an intuitive and user-friendly HMI interface, upgrading the management software to make it Industry 4.0-ready.

LUMCOLD引入直定的。 用户支持的人机界面。 井原子所有有机器。常 理取件出更新換代。方 登起迎入工並もの引代 哲学基础。 The company adopts an automatic magazine as well as a machine spare parts/components reordering system. Eurocold is granted the F GAS certification.

料理学部件/各件的 単は数系統。常務語 全属化气体(F-Gur 以近

2008

2010

2011

2012

2013

## EUROCOLD

## KNOW-HOW ACCORDING TO EUROCOLD

Eurocold's philosophy springs directly from its DNA.

Right from the start, the company's activities were characterized by its spirit, which sets it apart from the rest also thanks to the founder's versatility and desire to evolve.

Eurocold's know-how is based on the combination between creativity, practicality and experience acquired in the cooling industry, and is what allowed the company to move from

cleaning plant component supplier to builder of machines that are unique on the market thanks to their thermodynamic management, sophisticated control systems and unique attention to design.

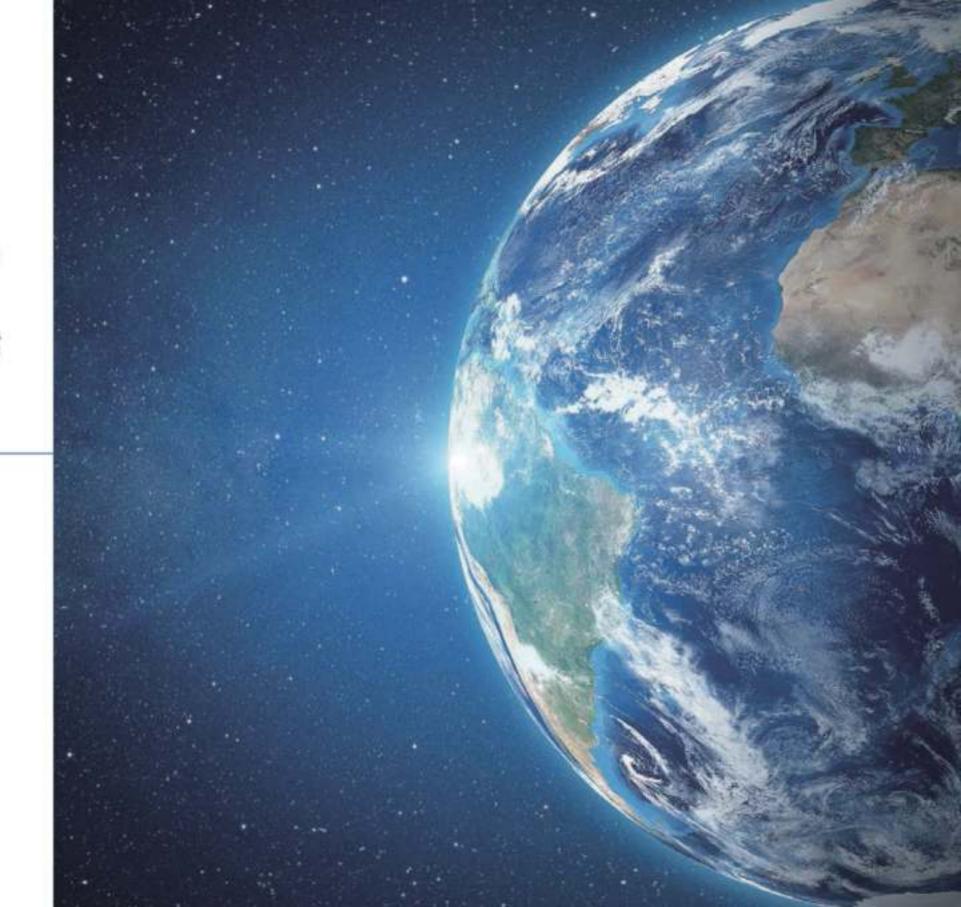
Moreover, its choice to refrain from using solvents right from the start to adopt water-based detergents shows its inclination to follow individual paths also

in the quest for alternative solutions that may offer better performance and be more environment-friendly. Moreover, the company's thorough knowledge of the industry allows it to supply a few additional services, complementing its offer to the client with all materials, informed advice and therefore the best possible results.

61.00COLD的企业理念与生很来。 自成立伊始。企业精神就算享公司 各项生产活动。应处了但10COLD的 与众不同。当然创始人的多才多艺 和强烈进步意愿亦功不可没。 在冷却行业般炼得到的创造力。 实用性和经验完美融合。61.00COLD 专有技术正积累于此。 先进的热力管理技术、成熟的控制 系统和对设计的高度重视。使得它 得以从一个小小的清洗机部件供应 高转型为市场上数一无二的机器制 适商、除此之外、拉和OCOLD从成立 初始就避免使用溶剂。采用水基洗 排剂,体现了公司倾向于探索自己 的组路的理念。同时也在寻找性能 更生也更环保的替代解决方案。

不仅如此,公司还掌握了全面的 行业知识,不仅可以为客户提供 所有材料、明智的建议和最大的 效益,还可以提供一些额外的服务。

### EUROCOLD 的专有技术



## CONTROL OF THE ELEMENTS

## 生产元素 控制

Having moved away from the inadequate performance and environmental unsuitability of solvents right from the start, Eurocold identified biodegradable detergents as a better alternative. But the real key to achieving its excellence goals is the use of natural elements. Our efficient machines that can manage and use the energy of water - for cleaning, of air - for drying and creating vacuum, of heat - for thermodynamic treatments, are our pride and allow us to offer you high quality and reliability standards. So you can turn your ideas into reality. EJROCOLO从一开始就摸脱了溶剂性能 不佳和污染环境的问题。认定生物可 游解洗涤剂是更好的替代品。但实现 其卓越目标的真正关键是自然元素的 使用。

EUROCXILD的高效机器可以使用水能进行请洗。使用空气能进行干燥、产生 真空,使用热眼进行热力处理。这些 都是EUROCXILD公司取得的新人或镇。 也使得我们能够为客户提供高质量且 可靠的标准解决方案。

因此。客户的想法得以转化为现实。

EUROCOLD

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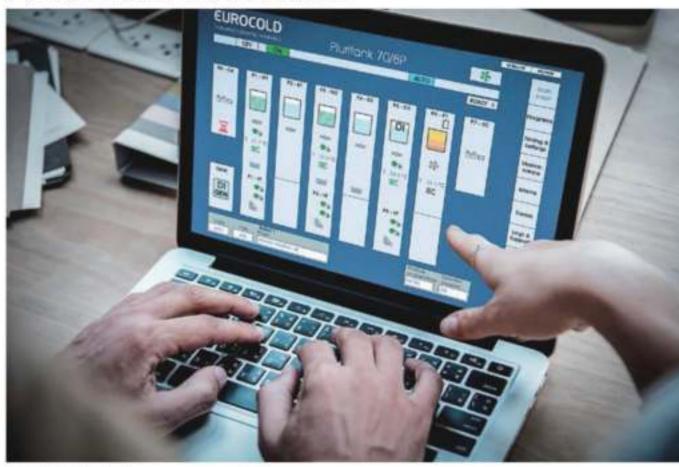
All EUROCOLD machines are equipped with electronic supervision. The customizable software that fully controls all processing phases registers each individual process and highlights possible problems. This allows the client to analyse the whole corpus of gathered information, which is an important added value especially in processes requiring high precision standards,

such as the automotive or health care industry. Moreover, this management software allows Eurocold technicians to offer real-time remote assistance, wherever the machine is located in the world. This solution reduces machine downtime, therefore improving plant efficiency and productivity.

EDMCOLD生产的所有机器均配 都有定制的电子监管软件。能 够完全控制所有工艺阶段。它 对每个单独的工艺进行记录。 并突出显示可能会产生的问题。 便于客户对收集则的全部信息 进行分析。这是一个重要的附 加价值。对汽车行业或医疗保 健行业等具有高精度标准要求

的工艺来说尤其如此。另外, 该管理软件使EUROCOLD的技术 人员能够为客户提供实时远程 协助,无论机器位于世界的哪 个角落。 该解决方案减少了机器停机时 阿,因此提高了清洗机的工作 效率和生产力。

## MACHINE CONTROL



机器控制



TermoVide® is the name Eurocold chose for its single-chamber ultrasonic cleaning machines. The TermoVide® cleaning system, a result of the company's innovation and R&D policy, is protected by three international patents. With its single cleaning chamber, it can achieve excellent results, also when the characteristics, the geometry or the required quality level of the materials to be cleaned cannot be achieved using traditional ultrasonic cleaning plants. Besides innovation and performance, attention to constructive details and care for design are other features of the TermoVide® that helped raise the technical quality of industrial cleaning.

Combining such vital elements in a single product, together with

the company's attitude to problem solving, allowed it to make a further step forward, consolidating the clients' confidence even more. The machine works with water-based detergents. TermoVide\* machines are divided in two categories: one using a single detergent, the other one using two. Thanks to Eurocold's many years of experience, more than 200 TermoVide\* machines are operating all over the world, while the testing lab supports clients in identifying the best possible machine version based on the product to be cleaned. The cleaning process is a sequence of several phases, from pre-cleaning to ultrasonic cleaning, from spray cleaning to rinsing with demineralized or hard water, from drying to the use of vacuum

EUROCOLD将其单腔超声統清洗机愈 名为TermoVide#請決系统。该系统 是公司创新和研发政策的结局。受 三項国际专利保护。单消洗腔的设 计使产品性能和清洗效果达到报信; 当使用传统的相声被清洗效果达到报信; 当使用传统的相声被清洗设备进行 操作无法调足消洗的材料特性。几 何形状或要求的消洗质量水平时。 TermoVide#消洗系统就成为了不二 之选。

除了创新和产品性能,公可也十分 採重在设计上体规创造性的细节和 关怀,这也是TermoVide\*请洗系统 的特点,同时也有助于提高工业请 统的技术故量。

集众孝重要元素于一个产品, 再加

上公司解决问题的志度,公司继续 向前大沙迈进,进一步巩固了客户 的信心。请洗机使用的是水基洗涤 和。

TermoVide等消洗系统分为两类:一 类使用一种洗涤剂。另一类使用两 种洗涤剂。凭借多年的经验积累。 200余款TermoVide等消洗机被明弦 世界各地。EMOCOLD的测试实验室 支持客户根据需要消洗的产品寻找 最佳的机器版本。消洗过程分为几 个阶段,从预济洗到相声波消洗。 从增潮清洗到用除盐水或现水源洗。 从平量到使用真空 and controlled atmospheres.
The sequence of cleaning process
phases may be customized.
Process phases may be added
or removed, as well as repeated
several times.

All process parameters used during each phase may be customized, such as cycle time, temperature, ultrasound power, ultrasound operating time, detergent to be used, controlled atmosphere, vacuum, etc. The machine is extremely flexible, thanks to the ease with which customized processes may be created and reused. TermoVide® can manage a cleaning process for each product without jeopardizing its productivity. Such a flexibility is impossible to achieve in average ultrasonic cleaning lines.

The machine's HMI interface and management software are intuitive and user friendly.

The TermoVide® cleaning process can clean products from the residues of mechanical or chemical processing, cutting oils, dusts, etc., with better results than traditional ultrasonic cleaning lines.

Thanks to its specific characteristics,

TermoVide® thoroughly removes dirt, ensuring surfaces are clean and suitable for subsequent coating processes such as PVD, CVD, PCD, PECVD, PACVD, CHROMATION, CHROMIZATION, etc., or thermal treatments such as NITRIDING, CARBURIZING, NITROCARBURIZING,

The achievable vacuum level in the machine's sealed chamber ensures the perfect drying of products.

Water residues are thoroughly removed from corners, undercuts, holes, slots and all those areas that are particularly difficult to dry in the hot-air ovens installed in traditional ultrasonic cleaning machines. Vacuum drying is also particularly effective for high specific heat materials, also difficult to dry in traditional ultrasonic plants. Beside ensuring the internal atmosphere's cleanliness, the machine's sealed chamber also allows using controlled atmospheres, which can preserve many products from post-cleaning oxidation without chemical additives. The cleaning chamber's working volume in standard-version TermoVide\* machines varies between 60 and 1000 litres, with

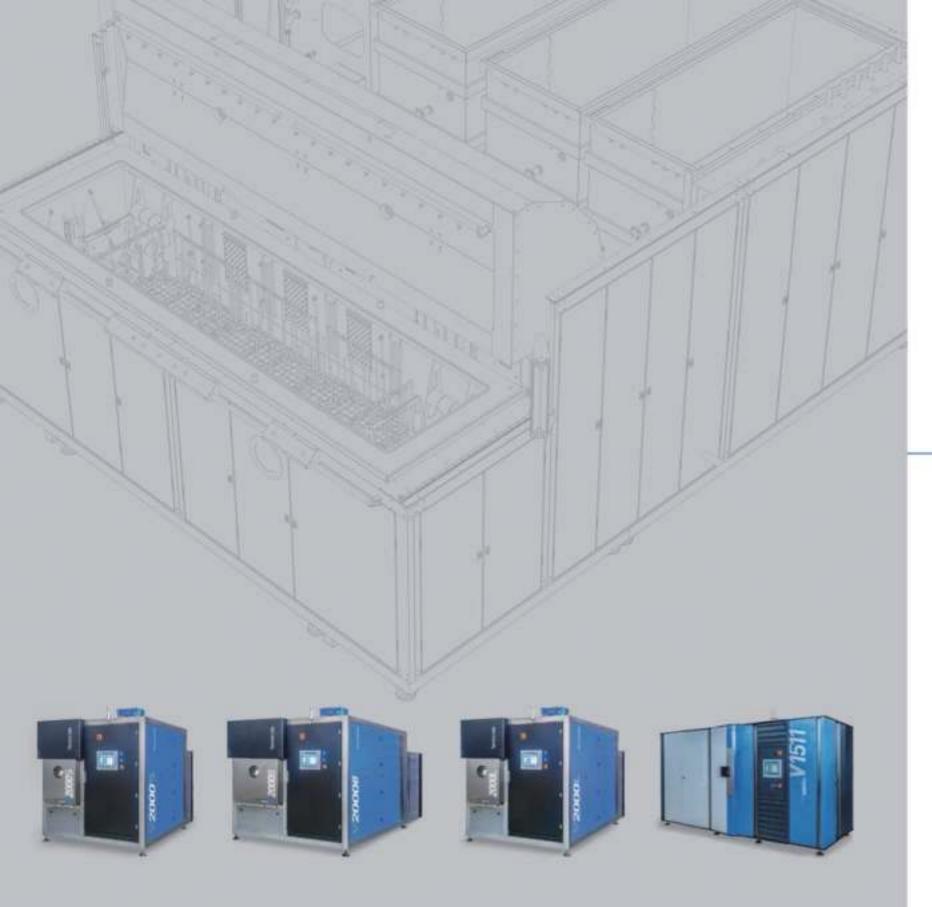
a washable mass between 150 kg

和受控大气。清洗流程的顺序可定制, 步骤可增加成去降,也可以重复数次。 每个步骤使用的所有工艺参数均可进 行定制,例如:循环时间、温度、超 声功率、超声时间。歇使用的洗涤剂、 受控大气、真空等。由于定制流程的 创建和重复使用非常防单、因此。 TernoVide\*清洗机模具更活性。 TernoVide\*清洗机可以管理每个产品 的清洁流程,但不影响其生产力。普 通超声波清洗线是不可能实现这样的 更话性的。

机器配备了点型的、用户友好的人 机界面和管理软件、TermoVidon情 洗机的清洗工艺可以油除产品中的 机械或化学加工预削物、切削油、 灰尘等,比传统的超声波清洗线效, 星更好。

Termovide\*清淡机所具有的独特特性优先性优先性彻底消除污垢。确保表面 特估且适合进行后继的涂层操作。 如PVD、CVD、PCD、PECVD、PACVD、 结化处理等。或者热处理。如氢化。 涉嫌、软氧化等。机器密封腔内可 达到的真空度保证了产品的完美干燥。 在传统超声波清洗机上安装的热风 烘箱中。侧孔与侧凹。底边、孔。 槽和所有那些特别难干燥的地方的 经简水被彻底清除。传统超声被设 备根难对高化热容材料进行干燥。 而真空干燥在高比热容材料的干燥 上跳特别有效。除了确保内部大气 的清洁。机器的密封取也可使用受 控大气。在没有化学排加剂的情况 下防止许多产品在清洗玩发生氧化。 标准版TermoVide等清洗机清洗腔的 工作容积变化范围为60升——1000升。 清洗质量相应介于150kg





and 540 kg respectively.

Made-to-order cleaning chamber constructions are in any case possible, with tailor-made shapes, volumes and capacity depending on the needs of the user.

The chambers of some of the customized versions we have built have several thousand-litre volumes and can contain product lengths of a few metres. The largest one we built to date has a working volume of 47,000 litres and a working capacity of 5,800 kg.

### Main features of the machine:

- front-loading with cart as standard; it may be customized with automatic loading systems
- built to work with one or more detergents, depending on process

#### needs

- horizontal loading; customizable for vertical loading
- compact, easy-to-install (just a few hours) single-block machine, smaller footprint when compared to traditional ultrasonic cleaning machines
- available in standard or customized version
- can clean small (a few mm and grams) as well as large (some metres and tons) products
- environment-friendly machine, Industry 4.0-ready SW
- equipped with intuitive and user-friendly HMI
- only includes one sealed chamber, within which all cleaning process phases are carried out
- prevents the evaporation of cleaning and rinsing liquids,

reducing direct and indirect electric energy consumption

- extends the duration of detergents by reducing their consumption
- uses controlled atmospheres when needed, both to increase cleaning phase efficiency and to prevent material oxidation without using chemical products
- uses steam during the rinsing phase to increase its efficiency, uses vacuum to increase drying efficiency
- cleans and dries difficult material such as those with high specific heat
- cleans and dries complex features such as holes, cavities and undercuts, also at low temperature, speeding up subsequent surface treatment processes.

至540kg之间。在任何情况下都可以 根据用户的需求定制清洁整结构。 包括清洁整形状、容量和生产能力 的定制。一些定制版的清淡整容量 可达数千斤,能够容纳长达数米的 产品。迄今为止,我们制造的最大 型的清洗机的工作容积为47000升, 工作量为3900kg。

### 连膀胱机的主要特点如下。

·前置式手推车为标准特点,可根 很客户要求定制自动载荷系统;·基于工艺需求,可使用一种或 多种洗涤剂; ·水干载荷, 可定制而直载荷;

- 结构紧接。易于安装(仅需几个 小时)单块消洗机。与特税超声 波消洗机相比占地面积更小。
- · 有标准版本或定制版本:
- ·可清洗(长按为几毫米,重量为 几克的)小型产品以及(长达数 米。重量为吨的)大型产品;
- \*环保, 工业4.0 SF;
- ·配置直观的、用户友好人机界面;
- 尺设置一个密封前,所有的清洗 过程都在其中进行。
- •助止消洗液和漂洗液的蒸发。

降低直接和间接电能消耗。

- 通过降低洗涤剂的消耗来延长洗涤 剂的使用时间。
- 需要时可使用受控大气。既可以提 高清洗液程的效率。又可以在不使 用化学产品的情况下防止材料氧化。
   在面洗阶段使用画汽、提高源洗效
- 率。使用真空提供干燥效率;
- 消洗、干燥较难清洗的材料。如高 比热容材料。
- 清流、干燥比较复杂的地方。如孔。空程、侧孔与侧凹。在低温情况下加快后续的表面处理过程。



## PLURITANK CLEANING TECHNOLOGY PLURITANK 清洗技术

EUROCOLD is also well known for its PLURITANK range of traditional in-line multi-tank ultrasonic cleaning plants. These machines are only built on the client's specifications and specifically designed for the product to be cleaned. The range is based on cleaning processes that use water-based

detergents.

Processes are customized per product, while the operating parameters may also be customized for each individual tank.

This system is designed to ultrasonically clean a wide range of materials, shapes and dimensions, and can remove dirt such as residues of mechanical or chemical.

EUROCOLD也因其传统的PLURITANK 系列内施式多水槽超声波清洗机 而闻名。这类清洗机只按照客户 提供的规格进行制造,针对特洁 洗的产品进行特别设计。PLURITANK 系列油洗机基于使用水基洗涤剂的 新洗液程-

每个产品的清洗流程都是定制的。 每个水槽的运行参数也是定制的。 该系统可对各种材料、形状和尺 寸的产品进行超声被清洗、并可 清除机械加工或化学加工的 processing, cutting oil, dusts, etc. The products to be cleaned are moved from a tank to the other with a dedicated basket and a two-axes robot. The number of tanks and the accessories in each of them vary based on machine design and the products to be cleaned. Only one cleaning process phase is carried out in each position/tank, and the time the product remains in each of them is the same. The processes in this cleaning line remove superficial dirt and ensure that the residual quantity of dirt, measured

as per ISO 16232 by means of electronic scanning microscopes, is reduced to a minimum and compatible with subsequent processes such as PVD, CVD, PECVD, CHROMATION, CHROMIZATION, etc.

The PLURITANK ultrasonic cleaning machine:

consists of several tanks, in each
of which only one phase of the
cleaning process is carried
out. The machine is built in multiple
sections to facilitate transport
and assembly work on site.
 Depending on type and size,

the installation and commissioning of the machine to make it production-ready may require up to two-three days.

- only on-demand versions are available
- can clean from a few mm and grams to several decimetres and kilograms of product
- is environment-friendly
- rinsing tanks are designed in cascade to minimize water consumption
- works with Industry 4.0-ready SW
- is equipped with an intuitive and user-friendly HMI interface

残期物、切削油、灰尘等污垢。 两轴机器人使用专用清洗能将特清洗 的产品从一个水槽移至另一个水槽。 水槽的个数及其附件因机器设计和 特清洗的产品的不同而不同。每一 个位置/水槽仅进行一个清洗步骤。 产品在每个位置/水槽中的时间是 相同的。

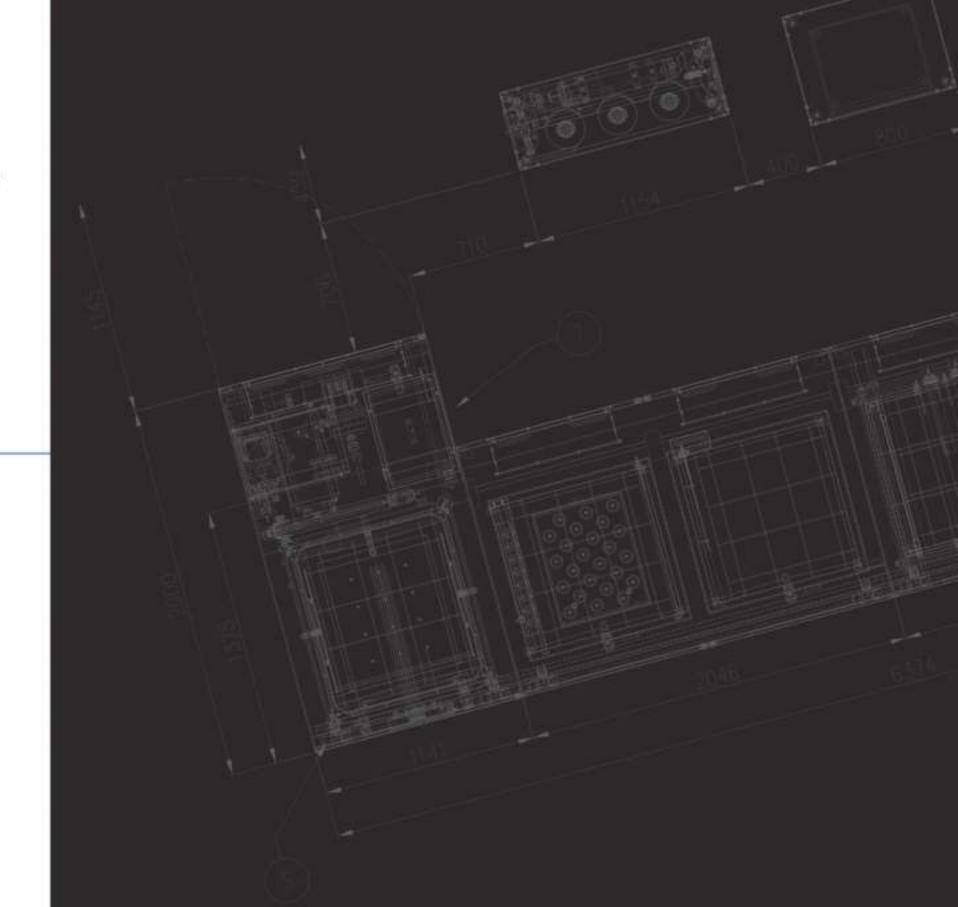
连清洗成的工艺清除产品表面污垢。

根据ISO16232通过电子扫描显微镜 进行测量。确保污垢的残留最降低 到最小,并与后继工艺兼容。例如: PVD、CVD、PECVD、格化处理等。

PLIEITANE超声波清洗机的特点如下:

由几个水槽机成。每个水槽内仅进行 一个消洗步骤。清洗机设计为多个部 分,便于现场运输和安装。基于机器 类型和尺寸。 清洗机的安装和调试可能需要 2-3天的时间。之后可投入生产。

- \*只提供按票版本
- 可請洗长度短至几个毫米、重 量低至几克的产品。也可請洗长 达几分米、重达数千克重的产品。
- \*环保:
- ·源洗槽采用梯级设计,以减少水 的消耗:
- \*可与工业4.0 SF设备共阿工作。
- ◆配置直凝的。用户友好的人机 非面



EUROCOLD

The industrial spray cleaning machines in the HURRICANE line were designed to clean, rinse and dry metal or non-metal products machined on machine tools or processed by other means, with varying sizes, geometries and weight.

The HURRICANE industrial metal cleaning machine is compact and may be used for the final cleaning of the products, as well as to pre-clean them when they are particularly soiled and must be prepared for subsequent ultrasonic cleaning.

The cleaning process is carried out by means of a swirling jet of cleaning or rinsing solution,

generated by a set of rotating

nozzles located all around the

cleaning chamber. Drying is carried out by means of a hot air jet also swirting in the cleaning chamber. The products to be cleaned are manually loaded in suitable containers [baskets, frames or the like].

The container is then moved to the cleaning chamber. All process phases, from cleaning to rinsing and drying, are carried out in said chamber. The machine works with

biodegradable water-based detergents. The cleaning process is customizable

and may include some or all of the following phases:

- · cleaning with sprayed detergent
- · spray rinsing with recirculation

water from the rinsing collection tank

- spray rinsing with mains water and corrosion inhibitor
- hot water drying

An intuitive control interface allows the operator to enable or disable each individual process phase as well as to customize its cycle duration.

The cleaning solution is used in a closed loop, circulated by a pump and stored in a dedicated tank. The cleaning solution is replaced manually as needed.

The industrial spray metal cleaning machines in the HURRICANE line are available in a standard version but may also be customized to the client's specification.

HIRRICANE系列的工业喷淋清洗 机设计用于清洗、漂洗、干燥在 机床上或以其始方式加工的具有 不同尺寸、几何形状和重量的金 属产品或非金属产品。 细胞ICANE系列工业金属清洗机 结构紧液、可用于产品的最终消 洗,以及产品特别脏时进行预清 洗,为后候的超声波清洗做准备。 位于消洗腔圆润的一组旋转喷嘴

产生的清洗液或漂洗溶液的旋转

射液

对产品进行消洗。热空气射波在 清洗腔中旋转对产品进行干燥。 特清洗产品被人工装入合适的容器 (消洗量、架子或类似容器)中。 然后装持清洗产品的容器被移至清 洗腔。所有的清洗步骤均在清洗腔 中进行,从消洗到即洗、干燥。适 清洗机使用的是可降解的水基洗涤 刻。 清洗过程是可定制的。可能包括信

·使用喷雾洗涤剂进行清洗;

分成全部下列消洗步骤。

使用冲洗水收集池中的循环水进行

喷湖冲流:

- · 使用自来水和附独剂进行喷淋冲洗。
- +使用热水进行干燥

直观的控制界面使操作人员启用或 禁用每个单独的流程步骤,并对持 核时间进行定制。

消洗液的使用显闭环的,泵对其进 行循环,请洗液储存在专用水槽中。 按凿对消洗液进行手动更换。 客户可购买和WRICANE系列工业等 那会漏消洗机的标准版本,公司 也可按照客户规格进行定制。



EUROCOLD

The lens tinting machines in the IRIDE line were developed to meet the needs of a leading lens producer.

These machines work with a watersoluble dye, either in dust or liquid form, and were designed for both solid and graduated tinting. The IRIDE LAB machines have a capacity of a few lens pair per tank, while the IRIDE MASS machines for mass production may process a few hundred lens per cycle. The automatic versions can be interfaced with a PC.

Each tinting tank is equipped with a lens lifting system capable of managing colour intensity, solid or graduated tinting, transition zone height and position, etc.

Each process curve may be customized down to lens and material type.

The electromechanics of the lifting system ensure soft movements along the whole path, so as to prevent the creation of horizontal lines

The set temperature of the tinting solution is maintained down to degree precision, while its level is maintained constant down to millimetre precision.

The bath is continuously stirred to ensure the dye is uniformly distributed.

The service offered with the unit includes installation and both remote and on-site technical support.

THIDE系列號片染色机的成功研发满 足了领先的循片制造上的高家。 染色机使用粉尘水溶性染料成液态水 溶性染料。可用于纯色染色成期变色 染色。

IRIDE LAB操色机在每个染色油中可 对数对镜片进行染色,而用于批量染 色的IRIDE MASS染色机则可在每个染 色周期中队数百对镜片进行染色。 自动版本的染色机可选接至电脑。 每个染色油配置有领片提放装置。 能够控制颜色浓度、纯色染色成 潮变色染色、过渡带鸡度和位置。 等等。每条染色少塑曲线均可提 提锁片类型和材料类型进行定制。 镜片提放装置的电机械单理确保 了在整个提放过程中提放动作的 轻柔,以避免镜片上留下模线。 姿色溶液的温度设置保持在一定的 精度、且液面高度保持恒定,精确 到毫米。

染色油内保持连续搅拌,以确保染 色均匀。

公司提供的服务包括染色机的安装 以及远程和现场技术支持。



The dip-coating machines in the LAC line were developed in cooperation with leading companies from the lens and visor industry, and are built based on client demand.

They are compatible with all product dipping lacquers currently available on the market, and were designed both for laboratories and for mass production.

The LAC LAB machines have a capacity of a few dozens of lenses/ hour, while the LAC MASS production machines may process a few thousand lenses per hour. Dip-coating machines are completely automatic.

The mass processing machines are equipped with an in-line curing oven, while lab machines are only equipped with pre-curing units. The dip-coating machine designed for labs was developed to be expandable and future-proof with no need for upgrading or replacement, while still minimizing energy consumption. The lab dip-coating unit's cleaning section adopts the TermoVide® single-chamber technology, while the mass-production unit uses the PLURITANK ultrasonic cleaning technology.

The lift-out control systems are operated using the IRIDE lifting systems technology.

The dinning and lifting curve may

The dipping and lifting curve may be customized based on resin and, if required, lens type.

The electromechanics of the lifting systems ensures soft movements along the whole set curve, so as to prevent the creation of horizontal lines.

The service offered with the unit includes installation, consumable item supply, process installation support and both remote and on-site technical support.

LAC系列股途机是UNOCOLD与银片 与遮阳板行业内的龙头企业联袂 研发的,基于客户需求打造。 LAC系列浸涂机与市面上现有的所 有侵途绘料兼容,可用于实验室 试验或者批量生产。 LAC LAN浸涂机每小时能涂布几十 块镜片,而LAC MASS浸涂机每小时 则能够数于块镜片。 没涂机是完全 全自动的。

tt.c.

批量授除机配备有內嵌式氮化炉。 商实验室用浸涂机附仅配备有预 简化装置。 实验室用浸涂机是可扩展的。无 需升级或更换,同时机器仍最大 限度地降低能耗。 实验室用浸涂机的清洗装置采用 了TermoVide#单腔技术。批量浸

涂机则采用PLURITANK超声波消洗

提放控制系统采用IRIDE提放系统 技术。

從涂曲錢和提放曲錢可根劃利脂类 對进行定制,如果需要的活也可報 都做片类型进行定制。 提放装置的电机械單理确保了沿设

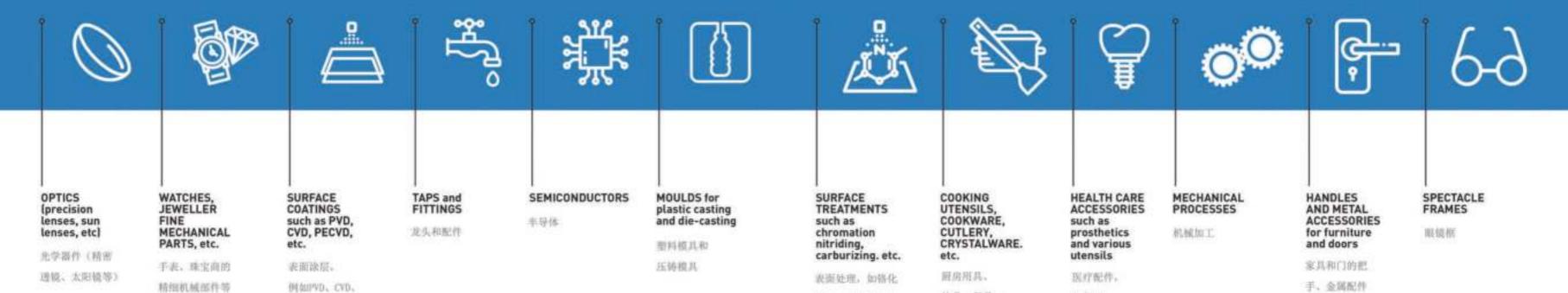
從放裝置的电机械原理确保了沿设 定曲线进行提放的动作的轻素,以 避免提片上指下槽线。



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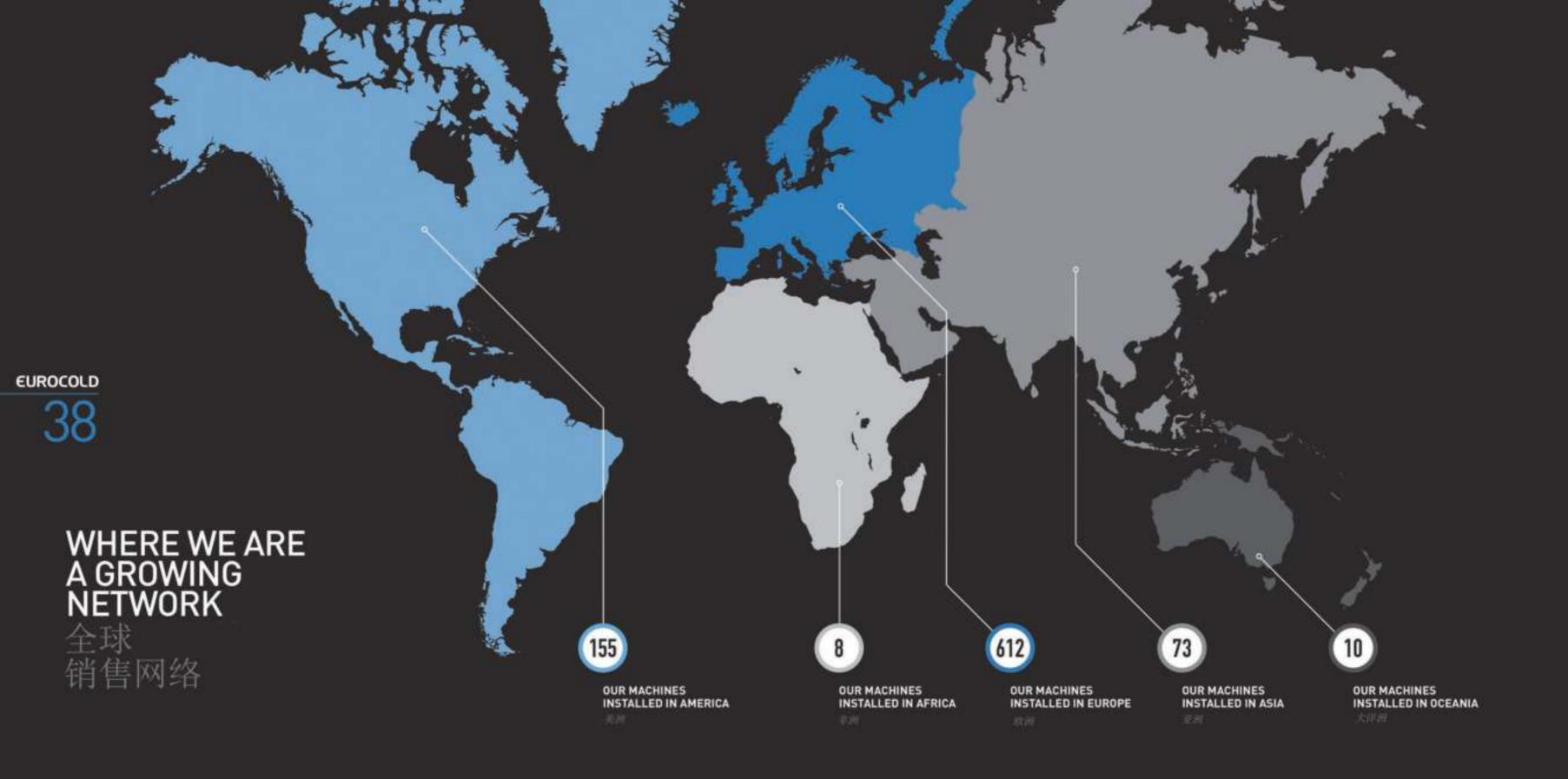
清磁处理等

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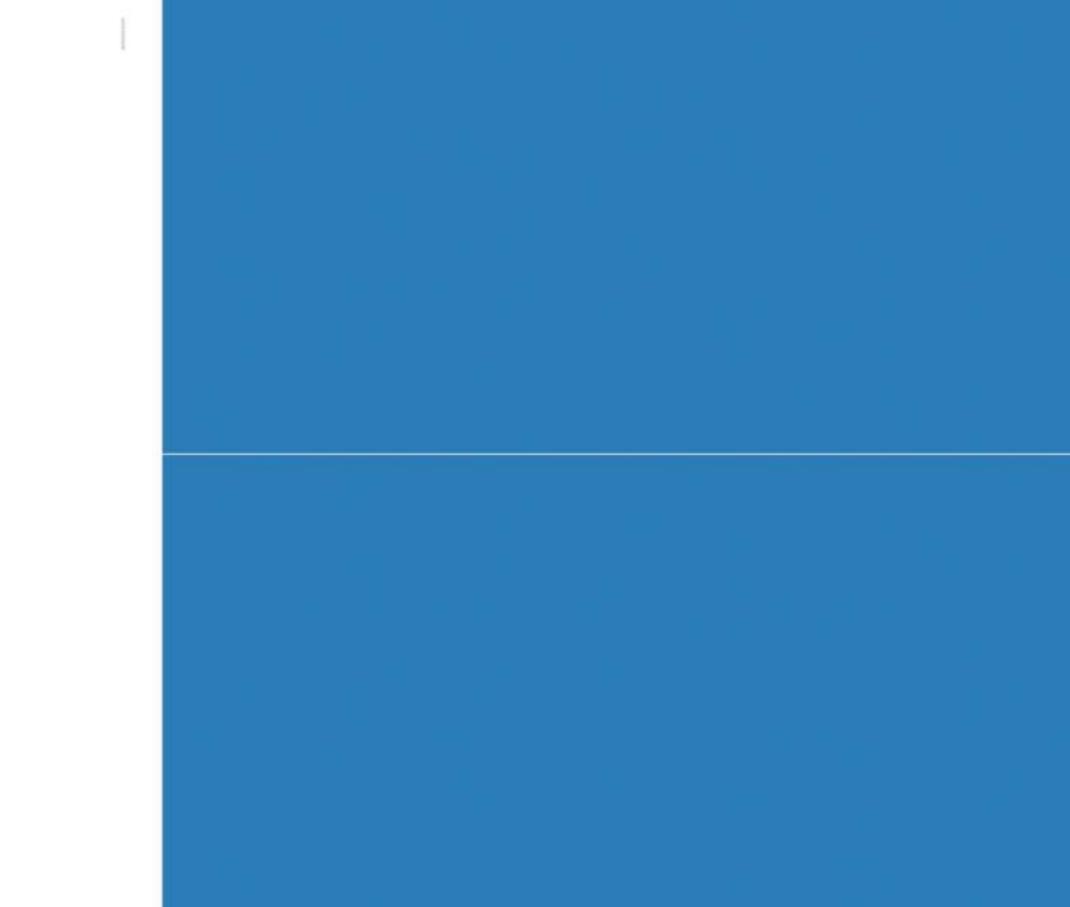
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